

(a) a polyolefin having a density in the range of about 0.89 to about 0.97 grams per cubic centimeter;

(b) from about 2% to about 25% by weight of a second polymeric material selected from ionomers derived from sodium, lithium or zinc and an ethylene/unsaturated carboxylic acid copolymer; and

(c) a light stabilizer at a concentration of about 1000 to about 10,000 ppm based on the weight of the core layer;

at least one abrasion resistant first thermoplastic skin layer overlying the first side of the core layer; and

at least one second thermoplastic skin layer overlying the second side of the core layer,

wherein the composition of the core layer is different from the composition of the skin layers, and the core layer and the skin layers are characterized by the absence of PVC.

Please amend claim 93 as follows:

93. (Amended) A multilayered thermoplastic film, comprising:  
a thermoplastic core layer having a first side and a second side, the core layer comprising:

(a) a polyolefin having a density in the range of about 0.89 to about 0.97 grams per cubic centimeter;

(b) from about 2% to about 10% by weight of a second polymeric material selected from ionomers derived from sodium, lithium or zinc and an ethylene/unsaturated carboxylic acid copolymer,

(c) from about 1% to about 40% by weight of a third polymeric material selected from ethylene/vinyl acetate copolymers, acid modified ethylene/vinyl acetate copolymers, anhydride modified ethylene/vinyl acetate copolymers, acrylate modified ethylene/vinyl acetate copolymers, anhydride modified polyolefins, acid modified ethylene acrylate polymers and anhydride modified ethylene acrylate polymers; and

*E2*  
*core*  
*poly*

(d) a light stabilizer at a concentration of about 1000 to about 10,000 ppm based on the weight of the core layer;  
at least one abrasion resistant first thermoplastic skin layer overlying the first side of the core layer; and  
at least one second thermoplastic skin layer overlying the second side of the core layer,  
wherein the composition of the core layer is different from the composition of the skin layers, and the core layer and the skin layers are characterized by the absence of PVC.

Please amend claim 103 as follows:

*E3*  
*Sub*

103. (Amended) An unoriented multilayered thermoplastic film, comprising:  
a thermoplastic core layer having a first side and a second side, the core layer comprising:  
(a) a polyolefin having a density in the range of about 0.89 to about 0.97 grams per cubic centimeter;  
(b) from about 3% to about 10% by weight of a second polymeric material selected from ionomers derived from sodium, lithium or zinc and an ethylene/methacrylic acid copolymer,  
(c) from about 1% to about 40% by weight of a third polymeric material selected from ionomers derived from sodium, lithium or zinc and an ethylene/unsaturated carboxylic acid copolymer,  
(d) a light stabilizer at a concentration of about 1,000 to about 10,000 ppm based on the weight of the of core layer;  
an abrasion and scuff resistant clear first thermoplastic skin layer overlying the first side of the core layer, the first skin layer comprising a light stabilizer at a concentration of about 2,000 to about 20,000 ppm based on the weight of the first skin layer;

a clear second thermoplastic skin layer overlying the second side of the core layer; the second skin layer comprising a light stabilizer at a concentration of about 1,000 to about 15,000 ppm based on the weight of the second skin layer; and

at least one layer of pressure sensitive adhesive overlying the second thermoplastic skin layer;

wherein the composition of the core layer is different from the composition of the skin layers, and the core layer and the skin layers are characterized by the absence of PVC.

Please add the following claims 115 - 118.

115. (New) An unoriented multilayered thermoplastic film, comprising:  
a thermoplastic core layer having a first side and a second side, the core layer comprising:

(a) a polyolefin having a density in the range of about 0.89 to about 0.97 grams per cubic centimeter; and

(b) from about 2% to about 25% by weight of a second polymeric material selected from ionomers derived from sodium, lithium or zinc and an ethylene/unsaturated carboxylic acid copolymer;

at least one abrasion resistant first thermoplastic skin layer overlying the first side of the core layer;

at least one second thermoplastic skin layer overlying the second side of the core layer; and

at least one layer of a pressure sensitive adhesive overlying the second thermoplastic skin layer,

wherein the composition of the core layer is different from the composition of the skin layers, and the core layer and the skin layers are characterized by the absence of PVC.

116. (New) The film of claim 115, wherein a release liner overlies the layer of pressure sensitive adhesive.

117. (New) An unoriented multilayered thermoplastic film, comprising:  
a thermoplastic core layer having a first side and a second side, the core  
layer comprising:

(a) a polyolefin having a density in the range of about 0.89 to about  
0.97 grams per cubic centimeter;

(b) from about 2% to about 10% by weight of a second polymeric  
material selected from ionomers derived from sodium, lithium or zinc and an  
ethylene/unsaturated carboxylic acid copolymer, and

(c) from about 1% to about 40% by weight of a third polymeric  
material selected from ethylene/vinyl acetate copolymers, acid modified ethylene/vinyl  
acetate copolymers, anhydride modified ethylene/vinyl acetate copolymers, acrylate  
modified ethylene/vinyl acetate copolymers, anhydride modified polyolefins, acid modified  
ethylene acrylate polymers and anhydride modified ethylene acrylate polymers;

at least one abrasion resistant first thermoplastic skin layer overlying the first  
side of the core layer;

at least one second thermoplastic skin layer overlying the second side of the  
core layer; and at least one layer of pressure sensitive adhesive overlying the second skin  
layer;

wherein the composition of the core layer is different from the composition  
of the skin layers, and the core layer and the skin layers are characterized by the absence  
of PVC.

118. (New) The film of claim 117, wherein a release liner overlies the layer of  
pressure sensitive adhesive.

#### REMARKS

Upon entry of the above amendments, claims 81-89, 91-99, 101-104, 107-110, 113  
and 115-118 remain in the application. Since all of the pending independent claims (claims